

	Animal Welfare to Test Bed for large-scale land-based aquaculture step 2 (2021-01139) 2.			Owe Forsberg		
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Beskrivelse	Ansvar	Tid
INTRO: A large-scale lamb-based aquaculture and test bed. In Sweden today		
there are many test beds of various kinds and in the EU and Norway as well. Today, there is no large-scale test bed where you can research large biomass, races, and multi-individuals at the same time. Today there are only 2 such in the world that are up to 1500 tons or more. Where you can in addition to test TRL 1-6 but also 6-9 and production equipment. One is in Poland and the other is in Norway.	5	
But in Test Bed for large-scale land-based aquaculture step 2, we will work up the different guidelines and the partners will within the group keep and implant the strictest rules for both the EU and Sweden in standards and health. Whether it is 10 or 1000 fish that will be researched.		
The project and the partners with Proplant AS have a large network of contacts in microbiology and fish farming and experience from the research environment in Norway and Europe as well as the commercial players in the brunch. This means that we will set up groups with a mix of people and, within the framework of the European guidelines, draw up the directives that will apply to the test bed when it is to be put into operation.	al C	
During the project, we will also have study visits both in Poland and in Norway to go through how these large-scale fish facilities are run and their guidelines.		

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Overall:

The aim of test bed phase 2 is to map and model a plan for how to establish an investment decision for «the world's most advanced test bed for sustainable, circular, land-based aquaculture. The test bed will contribute to development globally and is in great demand by the business community as aquaculture is responsible for a system change as it moves up on land more and more".

With these ambitions, of course, the framework conditions are crucial for success, including the conditions for research and testing of living biomass. In the current situation, there is a great focus on animal welfare in the aquaculture industry as this is somewhat less developed than other research on living biomass, some would argue. Sweden in relation to other countries such as Norway, Iceland, the Faroe Islands, Scotland, Ireland, Chile etc also does not have such a long and extensive experience in aquaculture research, especially on living things and living things in land-based facilities. Possibly at the basic research level, but at least not at a commercial level as the commercial activity in Sweden has not been significant.

Common to all the various references Vinnova refers to regarding their two questions that are to be answered, there is a lack of research in the area, and there is a lack of close and close collaboration between authorities, researchers and the commercial business community. This is exactly what the test bed project aims to build the foundation for. Today there are few, if any, large test bed facilities in Sweden and thus the basis for this close collaboration has not been as natural, at least not

Both as the Swedish Board of Agriculture addresses, together with SLU, other research, strategy challenges to the EU and not least the more populist scope of debate expressed in newspapers and magazines, one must put this on the map and ensure that one initiates closer and closer cooperation, especially with the commercial the stakeholders. To date, this has not been easy as the commercial activity has been almost absent, but with the planned land-based aquaculture facilities in

Animal Welfar	Animal Welfare to Test Bed for large-scale land-based				Owo Forchord		
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Sweden both in fish farming, algae farming and soon also shellfish farming, there will soon be a more sustainable commercial scope that will create better conditions for a such cooperation as described above.

For the Test Bed project, we believe that the solution lies in 1) establishing a closer and closer collaboration with other countries' research and management in the area (the plan for a leading international test bed facility will almost require this), 2) establishing a comprehensive action plan with a strong public shock. This action plan should be part of a larger initiative. What, how, with whom must be clarified in the action plan, but both public authorities, research environments, commercial environments must be included.

Vinnova addresses and refers in particular to killing and slaughter.

The action plan must therefore include both research and assessment of the guidelines that a test bed must follow. These will probably be more extensive and somewhat different from commercial killing and slaughter in land-based facilities.

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What is fishing w	elfare.							
Welfare = health	+ «well-being»?							
Health: • Mortality • Diseases and in • Growth- individ	=							
Water qualityOpportunity for	Feeding and feeding							
	Who will v	work wit	h this?					
•	ntrol, Animal Health validated, species-species-species the production character the environment of the parents of the water quality that around the fish, to possible was a good environment was a good environment.	and Anim pecific and in (includi ment in the come back t is adapte oroduce and olaces who	nal Welfare, diverifiable indicing transport and e pools which is to and the egged to the fish. In environment the ere they are borout is not today	cators for fish d slaughter) s a copy of fry s are laid and that has simila	the r			
Plants in the water v	 Water that in the past was a good environment but is not today (we are in the field of nostalgia but right thinking about the welfare of fish.) Plants in the water what adds to the plants the water and the plants. Bottom material, Rocks sand and other bottom material found in lakes, rivers, 							

- our proposal is to recreate the environment in the pools which is a copy of fry places and are places that the parents come back to and the eggs are laid and the

fry hatch plus a good water quality that is adapted to the fish.

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	- The environment around the fish, t	o produce an	environment that he	as similar	
	feedings that the fry will live in, in th	•		as similar	
	- Water that in the past was a good effield of nostalgia but right thinking al		• '	are in the	
	Plants in the water what adds to the - Bottom material, Rocks sand and of streams, seas.	es, rivers,			
	- our proposal is to recreate the envi places and are places that the parent fry hatch plus a good water quality the	ts come back	to and the eggs are	• • •	
		Approach			
	The overall objective of the procomprehensive criteria to guide welfare in land-based closed cothat fish welfare in the Swedish high standard.	the assess ntainment	ment of Atlantic s RAS operations ar	nd to ensure	
	We propose to approach this project	in three pha	ses, focusing on:		
	 i) Pre-phase: evaluation of technologies during facilite welfare issues early in the ii) 	y construction	•		
	Technology calibration/developm stocked systems for fish perform outcomes such as water quality a iv) Assurance phase: personnel transcurance, as well as identification facility and production evaluation	ance, health and sensor pe aining in RAS on of a 3rd pa	and welfare, as well erformance; and operation and fish v	as other welfare	
	How do you ensure that the to	est bed has	the skills to work	with this?	

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	-							
Evaluations during the Predesign and technologies in near Warszawa, Poland.	•							
identified, and subsequent	During the Pre-phase and Documentation phase, specific knowledge gaps will be identified, and subsequent research projects will be proposed in order to address these gaps and inform subsequent RAS operations.							
During all phases, the scop may not be limited to, the		very broad and will i	nclude, but					
We know that a lot of research and shellfish, etc. and guide used to take fish very slowl direction should bark if it is	elines will be drawn up y and describe salmon	for each group. But i as a species. But the	n this we					
Files and design will be ada fish is calm, so it swims aga			-					
It is equally important in a the test bed and infection of are to work in the facility o	control for naturally occ							
It is important for aquacult such as the introduction of but the regulation of hygie animal welfare that take gr developed.	animals and animal tra ne in the facilities can b	nsports are carefully e improved. Regulati	regulated, ons on					
There is also a need to property and dissemination of known researchers and interest grand innovation, the focus is	ledge for aquaculture e oups as well as other a	ntrepreneurs, author ctors. When it comes	rities,					
The importance of interdisc actors is also increasing. It fragmentation of messages skills development, informa	is important to ensure to, and harmonize and st	hat all needs are me reamline efforts that	t, reduce a					
NOTE: A								
Water quality standards to	promote enhanced Atla	antic salmon welfare	, including:					
Dissolved oxygen								

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 Nitrite-ni Nitrate-ni Total sus Biochem UV trans 	oressure ure ling monia nitrogen itrogen itrogen pended solids ical oxygen demand	tilized)						
pipes under p DOC, UV254, Pressure. The water qu	s a modular sensor systoressure. It measures up Turbidity, Color, Chlori ality data can be sent to scans are the ideal solu	p to 10 param ne, pH/Redox o any central	neters in one device x, Conductivity, Tem database via almost	:COD, TOC, perature and any protocol.				

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NOTE:	В		
b.	Other culture tank conditions, including:		
•	Stocking density		
•	Swimming velocity		
•	Light quality and photoperiod regimes		
NOTE	: C		
	Observable performance metrics, including:		
•	Growth		
•	Mortality		
•	Feed intake and conversion		
•	Coefficient of variation		
•	Fish health episodes		
NOTE:	D		
اء			
d.	Observable welfare indicators, including:		
•	Condition factor		
•	Fin erosion		
•	Skin lesions		
•	Cataracts		
•	Opercular erosion		
•	Musculoskeletal deformities		
•	Behavior, including appetite, swimming patterns,		
	energy levels, and aggression		
•	Chronic stress physiology		
NOTE:	E		
e.	Management and husbandry practices, including:		
•	Personnel training		
•	Record keeping		
•	Facility hygiene		
•	Fish grading, handling, and movements		
•	Tank and system hydraulic retention times		
•	Feeding methods		
•	Smoltification protocols (if utilized)		
	Vaccination protocols (if utilized)		
	Treatment protocols		
	Treatment protocols		L

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	NOTE: F						
	F. Humane slaughter me Mapping of transmissi Investigation of how the animal welfare • Development of routing facility or bred on are health-control introduction of infections agents into the Compilation of knowledge and extoday and investigate appropriate marious aquaculture systems.	on routes in de he bacterial flood es that ensure olled and healt barriers and into the facility.	ora in the water and that animals are hy. Toutines to minimals ding various mea	ffects placed in the, ize the sures that exist			
	-	cle. Finish slau	_				
	Life	e cycle compa	SS				
	We expect to recreate the environment of the stressed, which means that it can be in peace and quiet.			-			
	To give the fish natural challenges to water and environment that is adapt has been a life that you can say that end should be anesthetized and who and it can also be inserted manually	oted to the fish t it has created ich swims calr	's growth, then w I a very calm fish	ve reckon that it that now at the			
	Implementation of technical and dig documented shows improved anim	_	as well as method	ds that			
	A digitalized food value chain will al market opportunities with speed ar products and launch them flawlessl overtimes to drive productivity, ma network and food supply chain to rainformation to continuously improve	nd confidence, y, reduce plan rshal the entir apidly capitaliz	quickly develop i t commissioning a e value chain e on new opporti	nnovative and change unities, leverage			

	e to Test Bed for large-scale lande ep 2 (2021-01139) 2.	-based	Owe Forsberg	
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seamle	ieve that digitalization helps to ssly manage quality, track pro irency and traceability.		-	
	pes the industry do today! what te test bed project gets big sala	_	tle and what can we take w	th us
BAADER ////	Real-time systems for Wei CMS - Line Control B'Logic Software for Salmon Lines Primary Processing Secondary Processing	Further Processing	We offer wall-to-wall solution for fish and poultry processing, are renowned for superior baadered meat quality and are ready to expand our 100 years experience to the overall for value chain	or .
	Fish Processing	eading and Gutting Solut	ion a a a a a a a a a a a a a a a a a a a	
	Harvesting Stunning/Bleeding Ch	Filleting Solution	Cleaning/ Descaling Heading	
10 BAADERCo	Filleting / Splitting Trimming	Pinbone Removal	Skinning Portioning / Slicing	
	How to incre with the best p	ase resource possible quali	•	
Deliver	able			
compre market establis unpubl	d product of this assessment vehensive range of welfare stand size in land-based, closed con shment of these welfare stand ished research and production of among other approaches; he	ndards for Atla ntainment RAS lards will be b n data, intervio	ntic salmon production to operations. The initial ased on published and ewing RAS operators, and ex	·

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data and experience		arly updated based on ely an adaptive manage ndards in RAS.			
certification group differentiator in di	for regular ongoing gital business across nd involve many peo	ne identification of a q evaluations. virtually all business f ple as well. What ther	unctions, such p		
reorganization of v As literally everyth	vork into open ecosy ing gets connected a	nal boundaries and su ystems to enable great and integrated, collabo people and teams bec	er collaboratior ration, engager	ment,	
		in ways they enhance e physical possibilities			
I =	_	and welfare of animals Safe food, as a contrib			
Documentation of	fish welfare in the d	evelopment of aquacu	lture technolog	sy	
Development of ne health as well as in	•	ion that ensure the an	mal's welfare a	nd	
projects and what	is to be built and dev oilot projects with th	onclusion? When we d veloped for the Swedis e Test-bed structure, y	h market and		
	st setups, build data	one is to say anything a sets based on individu			
②Results and asses layout	sments must be com	nmunicated along the	way to help adjı	ust the	

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				17102		
	Should be a goal to get a stand compare biology and welfare in account fish welfare when hand Primary stress: plasma cortisol critical phases Secondary stress (metabolic): Crespiratory rate - possible also to information? Mortality and causes of deathintensive if data is to be good Growth: it can be difficult to desuperessitated stricter infection by measurement series (sensors, lothat are important for the fish Feed and quality of feeding roupractical problems can arise alor possibility of comparison between the series information about how the fish information about how the fis	different technology wo methodology wo can be measured to use other tests of important informations are regular counts, and the way that can be way that can units.	ogy solutions. rks well, can he through oxyge could provide mation but car ough along the but counts in sive to get goe n, maintenance ortant, but exp	Must take into nelp to identify en consumption / e valuable extra nalso be resource e way closed cages od and comparable, etc.) of all factors erience shows the even destroy the	le	
	Overall overview of the status of Ongoing regulatory processes for down the page under the section below briefly summarizes the state to the regulations that have been Regulations Contents Status Link Animal Health Regulations Implements the Animal Health Regulations related to Part I of the Contents of the Part I of	or the various regulations ur atus of the variou n established. of to Lov data	ulations can be nder developm is regulations a 016/429, supp	nent». The table and provides a lin lementary	k	

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	Consultation 1 (implementation of real Animal Health Monitoring Regulation Implements supplementary regulation regulations.	S		d national			
	Consultation 1 (implementation of re	gulations) clo	osed.				
	Animal Disease Control Regulations						
	Implements supplementary regulation regulations.	ns related to	Part III of the AHL ar	nd national			
	Consultation 1 (implementation of re Land animal traceability regulations	gulations) clo	osed.				
	Implements supplementary regulation well as traceability of terrestrial animinational regulations. Consultation 1 (i	als related to	Part IV Section 1 of	the AHL and			
	The Breeding Materials Regulations In breeding material related to Part IV, Some Consultation 1 (implementation of reconsultation 2 (national regulations) and animal relocation regulations	Section 1 of t gulations) clo	he AHL and national				
	Implements supplementary regulation animal products from terrestrial animathe AHL and national regulations. Corclosed.	als in the EE	A related to Part IV S	ection 1 of			
	The Aquaculture Regulations Impleme IV, Section 2 of the AHL and national regulations) closed. The Animal Import Regulations Imple Part V of the AHL and national regular regulations) closed.	regulations. (ment supple	Consultation 1 (imple	ementation of related to			
	Animal Disease Emergency Regulation specific control or emergency measur Bsal and LSD) Implemented following Established	es against sp	ecific diseases (ASF,	CSF, HPAI,			

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	5 1							
	Regulations on temporary control an of specified animal diseases in the EE	_	-		=			
	Regulations)	A (Allillio	אוט וג	ase Emergency ivieasu	163			
	The Land Animal Health Certificate R	egulatior	1					
	Implements health certificates with a	nimal he	alth r	equirements that must	-			
	accompany terrestrial animals and br			•				
	transfers within the EEA and imports	_			J			
	Food Health Certificate Regulation							
	Implements health certificates with a			•				
	accompany animal products from ter and imports from third countries	restriai a	ınıma	s during transfers with	in the EEA			
	and imports from time countries							
	The Aquaculture Health Certificate R	egulation	ı Impl	ements health certifica	tes with			
	animal health requirements that mus							
	animals and animal products from ac	ıuatic ani	imals	during intra-EEA transf	ers and			
	imports from third countries.							
	All used materials at food contact zo	aac ara m	aada 4	of stainless staal with a	min			
	quality of 1.4301/ AISI 304 or food-gr							
	quality of 1.4301/ /iisi 304 of 1000 gi	aac pias	ties st	mable for wet products	,			
	comparison l	between	diffe	rent ways				
	we will make a comparison with odling	ngs Mede	er i sk	ö = ordinary fishing? aı	nd			
	aquaculture on land to look at health	•	o	o oramary normigical				
	·							
	• Stress during various operations							
	And Definition of stress for fish							
	Blood chemistry (cortisol, pH, lactate	, Cl-, etc))					
	(acute and chronic stress)							
	Muscle activity (acute escape response, pH in white muscle)							
	Stress can be related to issues related to							
	fish welfare (disease, mortality, abnormal behavior)							
	Handling stress Stress level after several unit operations sea							
	Sucessiever arter several unit operation	J113 3EA						
	Problems in cages today							
	? Not normal swimming behavior in k	kar / mär	а					
	? Eventually ulceration and fungal inf	ection						
	? Vaccination							

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Implementation		
Standardized basic and further education for aquaculture users, with a focus on:		
• Standardization, planning and follow-up of the regulatory requirements regarding training and experience of aquaculture personnel as described in the Swedish Board of Agriculture's regulations		
• Investigation of standardization of "relevant theoretical training in fish farming technology", which is required by the responsible person according to the Swedish Board of Agriculture's regulations		
Investigation of the need for follow-up and further education with regular periodicity		
Investigation of training needs of and requirements for supervisory officers		
 Planning and design of basic education and training in fish farming technology, fish health, fish biology and infection control 		
• Investigation of amendments to the "Swedish Board of Agriculture's regulations on fish farming" for the introduction of requirements for a nationally coordinated education that provides certificates, requirements for continuing education at regular intervals and validation of professional experience.		
Competence-building initiatives through continued support and further development of existing educations as well as development of new ones at all different levels		
Collaboration and competence building with the surrounding community aimed at schools, public kitchens, restaurants, the media and the general public		
• Innovation-enhancing initiatives, proposed idea generation, inventory of new business ideas, incubator, and start-up processes, as well as active facilitation, process management and coaching, and more		
Exchange of experience and target group-adapted networking, both nationally and internationally		
• Coordination of activities, for example through networking platforms, coordination, and national dissemination of training, as well as support for continued operation		

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MICROORGANISMS	S, ALSO CALLED MICROBES,		
Chemicals or gas do we mean that the the welfare of the fish and carbon most acceptable and practically useful met this gas be mastered for the workers unconsciousness in the fish?	onoxide appears as an animal welthod, how can the work environm	fare ent risks with	
In aquaculture, we believe that as fer the environmental, food safety and w the plant. Substitution study must be	vork environment risks for those v		
Doing electricity induces unconscious	sness in fish or only immobilizes th	ne fish.	
When the fish is calm, it swims agains are stunning masks that the fish slide time, this is something we will further	into and are stunned and killed a		
When the fish walk in this environme makes it possible to handle the fish a sampling or killing if necessary			
Substitution: How to replace hazarde	ous chemicals in all business		
Chemical substances and products are environment in many Norwegian wor to both health and the environment. products with less harmful alternative MICROORGANISMS, ALSO CALLED MI time, we ensure that we live up to the environment.	rkplaces. Several of these can pose By replacing hazardous substance es, we reduce risk. here we see ICROBES have great potential. At t	e a great risk es and the same	
This is what the legislation says about	t the substitution of chemicals		
Substitution is required by law for all that contain chemicals that are harm referred to as a substitution obligation they can be replaced by a chemical surequirement for substitution applies to genetic damage, reproductive damage	ful to health and the environment on. Hazardous chemicals should no ubstance or a less dangerous proc to chemicals where there is a risk	t - often ot be used if cess. The	

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		1		T			
	We have a duty to provide you with danger and assess the risk to health			an pose a			
	According to the Product Control Act §3a, we are required to assess whether the products you use, which contain hazardous chemicals, can be replaced with less hazardous alternatives.						
	We will also consider whether it may be possible to choose another working method where the use of hazardous chemicals can be avoided. If we are unable to replace the harmful substance, you can take some technical measures, such as extraction, to try to minimize the effect of exposure. and use microbes instead						
	If we cannot eliminate or limit employees' exposure to the substance, you must provide appropriate personal protective equipment, such as protective gloves and suits.						
	Note that the law allows for an exception if it can be documented that substitution can lead to unreasonable cost or inconvenience.						
	The image below outlines the prioritization of actions when your goal is to create a safer work environment. If you can eliminate the use of a substance or a chemical substance, it is the safest. Then substitution is the safest way to replace a substance or materials with a less harmful substance.						
	Substitution has many benefits beyo humans and the environment "the grafety measures and special routines management and transport!	eneral footprir	nt". We can reduce the	e need for			
	Better working environment						
	The less our employees or colleagues and safer a working environment wil fewer work injuries and sick days wh dangerous substances. Better competitiveness	l be. It also me	eans that you will expe	erience			
	our business and our products imme that constantly demands products ar people or the environment.	•					

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A sustainable imprint

Substitution also reflects a general effort to make your business more sustainable, especially in relation to a circular economy, as it is easier to recycle and reuse products and materials that do not contain harmful substances.

Save money on security

There is also a large financial incentive to replace dangerous substances. With less harmful alternatives, risk is reduced, and you gain greater control in the workplace. Thus, less time and resources must be spent on managing the risks associated with the use. Substitution also reduces the need for a number of safety measures, such as personal protective equipment and routines related to production, use, waste management and transport.

How to succeed with substitution of hazardous chemicals

Finding alternatives to known work processes, materials and products can be a resource-intensive process. Therefore, we recommend that you constantly look at the possibility of substituting so that your business is ahead of the law.

Remember that the process must be documented!

As a company, you must investigate whether you can make substitutions by describing the technical requirements that must be placed on the substance or material to replace the substance, material or work process. You can contact suppliers and ask if they can supply less harmful products that meet your requirements.

If after the process you conclude that it is not possible to make a replacement, this must be documented. The documentation can be the requirements specification and a statement from the supplier that a less harmful substance cannot be delivered.

But how do you handle the practical substitution process so that we work according to a "better precautionary" principle?

Below you will find a 7-step plan that we recommend when you plan to replace hazardous substances with Microbes or more environmentally friendly products

Step 1: Make an overview

Start with a systematic review of all the chemicals found in the business. If you have already carried out a thorough risk assessment, much of the work has already been

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done. It will give you a quick overview of the company's most dangerous substances and products.

Make sure you have a thorough knowledge of the chemicals used in the business. As hazardous properties and what function they have in a possible mixture, product or process. It is important that you consider all the hazards and risks associated with the chemicals in each part of the product life cycle. In this way, substitution on the wrong basis is avoided, for example by using substances of very high concern (SVHC).

Once you have an overview, it can be useful to ask the following questions:

Does the product have properties that can harm health or the environment? Will people or the environment be exposed to the product?

You can get an answer to this from the person who produces, imports or sells the product. See first and foremost in the safety data sheet or equivalent documentation. In addition, the occupational health service can be a useful resource.

Step 2: Identify the risk

When you have sufficient information about the product's health and environmental hazardous properties, the exposure must be identified. How likely is it that:

- a) use of the product implies a high probability of exposure
- b) humans and animals as well as the environment may be affected:

in the workplace
via emissions to air or water
via the product
via the waste when the product ends up in a landfill or incinerated

c) that other risk situations for people and the environment may arise when using the product

It is important to assess the degree of hazardous properties against the likelihood that this may result in damage to health and the environment. A product with very dangerous properties poses a great risk to health and the environment even in small quantities, while a less dangerous product can also pose a great risk if used in large quantities.

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Step 3: Prioritize

The information from steps 1 and 2 will reveal which products you should consider replacing or finding a good alternative to.

Priority should also include substances that you believe are not necessary for a product or process to work. You should also consider whether certain substances will be subject to regulatory action in the near future.

Good aids in the work of prioritizing the properties of the chemical, the authorities' list of priority environmental toxins and ECHA's candidate list.

The candidate list contains substances that give great cause for concern for health and / or the environment (SVHC). Substances on this list are candidates for further regulation under REACH. There is a duty to provide information when selling and using a substance on the candidate list. In other words, the candidate list is your best tool for the future of your business. If there are substances on this list that are included in the production or sale of your goods, you should consider substitution as soon as possible.

Include the entire supply chain

You can benefit from informing both suppliers and customers about your work with substitution. They may have special requirements that you must meet at this time, or in the near future. They may even have ideas for better and safer alternatives.

Learn how Chemical Manager can help you create an overview of your substances and materials.

Step 4: Map out options

You have now identified the potential risk associated with a product you are using or plan to use and prioritized what to address.

Relevant questions will be:

Can the product be replaced at the same time as its intended function is taken care of without unreasonable cost or inconvenience?

Can the content of the hazardous component be reduced so that the risk is reduced?

Is it possible to reduce the use or stop using the product?

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Can the method of production or use be changed?

One should initially consider whether there are alternatives that offer lower risk. One measure may also be to change the work process so as to achieve reduced use of or exposure to the hazardous chemical.

But also remember that you should always consider energy and resource consumption, waste, recycling, and social consequences

Feel free to seek advice from others, such as suppliers, industry associations or others. Ask about the products' health and environmental hazardous properties, and how these should be handled.

Step 5: Compare risks

Comparing risks is not always easy. This may be due to insufficient information about one of the products or that one compares the risk of an environmentally hazardous substance with a hazardous substance.

It is important to get as comprehensive an assessment of risk as possible. You must do your best to have enough knowledge that the alternative poses a lesser risk to health and the environment. It is not right to replace a product with known risk with an alternative you lack knowledge about.

In order to acquire sufficient knowledge of the alternatives, the following questions may be useful to ask:

Is the alternative more dangerous or less dangerous with intentional use? Will any of the products or methods pose a greater risk to humans and the environment than the others?

For which of the products is it easiest to limit risk? For example, for measures such as:

use of protective equipment isolation of the process collection and delivery of residual product / waste to an approved reception

Step 6: Substitute?

After following all the other steps, at this stage you will probably be left with a product that entails less danger to health and the environment, and substitution can be carried out.

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However, the alternative product inconvenience to the business. life of the product can often conterm. If the health or environme or equal to the costs, substitut. Factors such as: reduced risk of harm to peoper reduced need for safety mean connection with production, streduced amount of hazardor management. Step 7: Inform all links in your reduced may very well affect stakeholders. One suggestion would be to puway, you not only cover the inflyour a competitive advantage of as more responsible.	Note that health or environmental benefits can be estion must be made. The protection meast orage, use, waste manaus waste, and thus reducted walue chain The comers and suppliers about their work, and they are their work, and they are their work, and they are their work of your sometion needs of your	vironmental benefits over ditional cost in the short stimated to be greater to ures) and special routing gement and transport ction in expenses for wall out your compensation, also can inform their tryour substitution. In the stakeholders, it can also	es in este , as	
Through both national laws, su Environment Act, as well as in find requirements for substitut	the European Chemicals	_	u will	
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